

**DECLARATION
and POWER OF ATTORNEY**

ORIGINAL
 CONTINUATION-IN-PART
 DIVISIONAL

As a below named inventor, I declare that the information given herein is true, that I believe that I am the original, first and sole inventor (if only one name is listed as 1 below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

METHOD FOR MANUFACTURING A CASE AND PRODUCT THEREOF

the specification of which is attached hereto unless the following box is checked:

was filed on _____ as United States Application Number or PCT International Application Number _____
and was amended on _____.

My residence, post office address and citizenship are as stated below next to my name.
I acknowledge my duty to disclose information which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations § 1.56(a).
I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.
I hereby claim foreign priority benefits under Title 35, United States Code, § 119 CR 365(o) or any foreign application(s) for patent or inventor's certificate, or 365(f) of any
PCT International application which designated at least one country other than the United States of America, listed below and have also identified below any foreign
application for patent or inventor's certificate, or any PCT International application having a filing date before that of the application on which priority is claimed.

PRIOR FOREIGN APPLICATION(S)

COUNTRY **APPLICATION NUMBER** **DATE OF FILING**
Month Day Year **PRIORITY CLAIMED UNDER**
35 U.S.C. 118

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code § 112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, § 1.56(a) which occurred between the filing date of the prior application and the earliest of PCT International filing date of this application.

(Application Serial No.) (Filing Date) (Status)
POWER OF ATTORNEY: As a named Inventor, I hereby appoint the following attorney(s) and/or Agent(s) to prosecute this application and transact all business in the Patent.

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I further declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true, and further that these statements were made with the knowledge that willful false statements and the like are made or punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application of any patent issuing thereon.

SIGNATURE OF INVENTOR 1 <i>Seupender</i>	SIGNATURE OF INVENTOR 2 <i>Ese S. Cleve</i>
DATE <u>10-22-03</u>	DATE <u>10-22-03</u>
SIGNATURE OF INVENTOR 3	SIGNATURE OF INVENTOR 4
DATE	DATE